CENTRAL INTELLIGENCE AGENCY

INFORMATION REPORT

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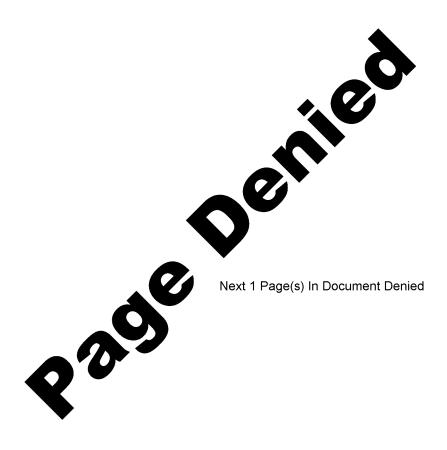
COUNTRY	USSR/Germany		REPORT		25 X 1
SUBJECT	Reconstruction of Walter P: Machinery for the Soviets & German Team at OKB-143, Len	oy a	DATE DISTR.	22 May 1953	
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25 YEAR RE-REVIEW

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CHEMICAL WARFARE AND BIOLOGICAL WARFARE

HYDROGEN PEROXIDE

The state of the s	
1. Hydrogen Peroxide was used in SKB 143 from, as far as is known, January 1949. not know where it was made or where it was stored. the concentration was believed	25X1
between 75-785.	25X1
2. The material arrived at the shippard by road. It was carried by SKODA 5-ton trucks adapted for this purpose, and from the trucks it was pumped into the "white metal" containers which were the feed tanks for the test beds.	
the Hydrogen Peroxide was handled in a very haphazard fashion. If it was found that due to impurities present heat was being generated, water would be poured in.	25X1
4. Catalyst Stones. The catalyst stones were slugs about 10 mm long and 5 mm in diameter; they were straw-colour, smooth surface and looked as if they were formed by extrusion. After tests, these slugs had a greyish-white film over them. They were not stuck together, neither had they crumbled; some, however, broke. In later tests (December 1951) the Russians were breaking up their catalyst stones in order to present more surface to the Hydrogen Peroxide.	
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had a greyish-white film over them. They were not stuck together, neither did they crumble, but some were found to be broken.	25X1
these catalyst stones would not last long	20/1
13. The decomposition chamber and the combustion chamber, together with ancillary equipment, were from a Type XVII submarine. The steam was exhausted under water into the NEVA the estimated temperature of the steam in the compustion chamber injet was 42500.	25X1
14. During this time, the drawing office was engaged in adjusting the original plans. Originally in BLANKENBURG, the Russians had taken exception to all the pipes, conduits and tubes being together on one drawing. Thereafter, the Russian draughtsmen had extracted the several feed and exhaust systems and put them on different drawings. When the time came to construct	
machinery from these drawings, it was naturally enough found that the installation would not fit. At this stage, the job was handed back to the STATESNY group and the work was begun all over again.	
15. designing individual test beds, the installation of	25X1
the mixing chambers in bunkers, the installation of combustion chambers, the dust extractors, pipelines to the NEVA. This work completed by January 1949	25 X 1
16. While these tests were being promoted, a start was made on building a hull section and a 1:1 model of an engine room was planned.	
SKB 143 - Xmas 1951	!
17. This is roughly the end of the work of the German engineers in LENINCRAD. After this, they kept to their drawing office and amused themselves with their various hobbies until repatriation.	1
18. Now the hull section had been erected, verisimilitude was carried so far as bulk heads and watertight doors. Glass protected inspection holes were fitted in the hull and there was a hatch for machinery and staff.	
19. The turbine was in position, together with the combustion chamber, decomposition chamber, fuel control, pump, switch gear, water-brake and dust extractor	25X1
20. The T-Stoff was not, however, stored in bags but in containers, already mentioned.	
21. The assembly, such as it was, was tested several times but never under load conditions. There was no reduction gear.	25X1
Development of Individual Parts	
22. (a) Catalysts	:
In December 1951, the Russians were breaking up their catalyst stones in order to present more surface to the T-Stoff.	25X1
The only thing that seemed novel	-

SECRET 25X1 was an addition to a catalyst installation in the form 25X1 of a small additional catalyst holder near the outlet of the decomposition chamber. This was to catch any undecomposed T-Stoff. During the last months, a scheme was put on paper 25X1 for a completely new design of decomposition chamber. In this, the stones could be withdrawn easily and shaken. told by a Russian 25X1 that in practice catalyst stones were "roasted" before insertion in the decomposition chamber. (b) Hydrogen Peroxide not know where the T-Stoff came from. 25X1 not know where it is stored. not know its concentration. It is opinion that the material was delivered at a concentration of 75-78%. The hydrogen peroxide arrived at the shippard by road. It was carried by converted SKODA 5-ton trucks, and from the trucks it was pumped into the white metal containers which were the feeding tanks for the test beds. (c) Unloading. There was a hand pump fitted on the truck. 25X1 The only precautions taken were to dress the attendants in aprons, overalls and rubber gloves. tried hard to explain to the Russian labour that there was no danger in unloading T-Stoff. He once demonstrated by plunging his hand into the fuel how safe the operation was. Little or no care was taken with the fuel itself or with general cleanliness. As a rule, the fuel was used very soon after it was delivered, but on some occasions, it might have to wait a little. If in these times the T-Stoff began to generate heat through the introduction of impurities, water was poured in. (d) Storage and Piping Material for T-Stoff Little information could be obtained about plastic bags. 25X1 It is known that they were made of IGALIT. They were not introduced into this test series because owing to some alteration in design, the bags were in process of being altered and up to December, 1951, the welding had not been finished. in the shipyard 25X1 pagruls of T-Stoff being tested in a tank. They were submerged and then pulled to and fro in the water. this was in ract a test of a plastic bag with T-Stoff The T-Stoff containers which were used for the tests were tanks of about 2.5 m. diameter and about 3.5 m. high.

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25X1

On the ground floor also was a watchman's office or orderly room, where the Germans must check in and out. They were only allowed to move within a square mile of this house without escort. Trips to town or further had to be officially sanctioned and an escort had to be applied for.

SKB 143, LENINGRAD. Work on hand in Autumn 1948

(a) Checking and sorting of the drawings brought from BLANKENBURG.

(b) Redrafting of the drawings for the Feed Systems.

(c) Planning for the individual testing of the Decomposition Chamber.

(d) Planning for the individual testing of all other parts.
(e) Planning for the test bed with steam from an outside source.
(f) Planning for a test bed, the steam to be produced during the test.

(g) Condenser testing on a special test bed.

(h) Condenser testing on a general test bed.

j) Compressor testing.

(k) Testing of the steam installation with turbine and compressor by means of a water brake. After the testing of each of the various combinations, final schemes for the development of the assembly were to be drawn up.

(1) Preparations for gear testing.

SKB 143 LENINGRAD - January 1949

By now the papers from BLANKENBURG were being received at LENINGRAD and a number of spare parts such as Decomposition Chambers, Combustion Chambers, fuel controllers (Vierstoffregler), fuel pumps (Dreistoffpumpe) were also received. The fuel controller is believed to be from SIEMENS, the fuel pump from FRANKENTHAL. In addition, a few T-Stoff parts arrived from the LEIPZIG ARMATURENWERK (formerly SCHUMANN).

10.	At this	time,	a testing	station	hađ	been	started	at	the shipyard	
	•	The	following	engineers	had	acce	ess to i	t • -		

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STATESNY KRAGE DETTKE (with his two sons) NATHAUS

- 11. During the autumn 1948, DETTKE and NATHAUS had been unpacking in the shippard T-stoff gear sent from Germany. Individual test beds were set up for testing decomposition chambers. By January 1949 tests were being made with catalysts. All tests were made under the control of a Russian. Russian mechanics attended to the machinery, the German engineers just stood by when the T-Stoff was poured in. The Germans thought that this was a Russian idea of insurance against accidents or so that a German could get the blame if anything went wrong.
- 12. The catalysts were of Russian origin and generally referred to as "made in Russia stones". The Germans present did not consider them to be as The stones were good as the German product slugs about 10 mm long and 5 mm diameter. They were straw-colour, smooth and looked as if they were formed by extrusion. After tests, these slugs

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NAVAL			

PROGRESS OF THE RECONSTRUCTION OF WALTER PROPULSION
MACHINERY BY THE GER IAN TEAM UNDER DR. STATESNY
FROM 1946 UNTIL DECEMBER 1951

Konstruktions	Buero	CLIECKAUE.	BLANKEN	JURG/HARZ.
THO THO OF OTHER	Duct	CHCHCHTTOT	37344 34 14 44771 (4	, O21 07 232 51 0

1. For the first five months of its existence, this Buero was known as Ingenieur Buero STATESNY; it was renamed Buero ANTIPIN after the Russian naval officer in charge.

- 2. ANTIPIN was a designer and group leader concerned with the redesign of submarine propulsion machinery. In June 1948, he produced five-year contracts which were signed by everybody except two, and these last two finally agreed to three years.
- 3. The following tasks were undertaken in BLANKENBURG. Items (a) to (e) were to be finished by Christmas 1947:-
 - (a) Redesign of various parts of Type XXVI submarine.
 - (b) Preparation of special apparatus which would be required in final test bed in LENINCRAD.
 - (c) The completion of unfinished drawings.
 - (d) Preparation of lists of required apparatus.
 - (e) Detailed design of separate parts of special machinery with, wherever applicable, alternative arrangements.
 - (f) Small tests for the improvement in design of decomposition chamber. (Zersetzer), Combustion Chamber (Brennkammer), new arrangements (Neue Reihenanordnung). These tasks were not considered to be important but were undertaken to fill in time until the Russian contracts appeared.
- 4. MENSSEN started to consider a Mixing Chamber arranged in a ring (Ring-zesetze) and its effect on the other components.
- 5. In 1948, several pieces of apparatus were packed up and sent away to Russia.

SKB 143, LENINGRAD

6. In June 1948 STATESNY's team arrived in LENINGRAD and they were detailed to work in SKB 143. SKB is said to stand for "Sonder Konstruktions Buero". It is situated in KRASNAYA ULITSA, west of the town sector about 1 km from the last bridge across the river NEVA and on the south bank of the river. There is a shippard here where the testing of the team's work took place ______ The Buero was directed by the Ministry of Shipbuilding of the USSR in MOSCOW.

25X1 25X1

25X1

7. The STATESNY group was given accommodation in a large block of flats in the south suburb of LENINGRAD (MOSCOW RAYON), KUSNETSOVSKAYA 18. They lived on the third, fourth and fifth floors and had their office on the ground floor.

SECRET 25X1 They were of some sort of white metal of an aluminium appearance and were set in holes filled with water. It was commonly believed that inside the tanks were plastic bags which were the actual containers of the T-Stoff. This had not been confirmed and seems unlikely. From these reservoirs, the T-Stoff was led by means of metal pipes, again aluminium colour, and the bends were made of red hard plastic (Vinidur). information about pickling material 25X1 (Beize). all the pipes were pickled with some material (unknown) to preserve them and the T-Stoff. 25X1 further described "waxing" the inside surface of the pipes. To close all pores on the inside of the pipe lines, molten Stearine was poured into the pipes after they had been pickled. In order to ensure that the whole inside was covered, the pipes were turned by hand during the pouring process. After the pipes had thus been treated, a rod was pushed through each pipe for the purpose of removing all surplus Stearine. This was a further anticorrosion measure. (e) BRUECKNER-KANIS Turbine This test bed turbine had arrived in LENINGPAD before the team got there. It was not used, however, until the tests in December 1951. When the first test was made, the turbine was run up without the cooling system connected. With the ensuing overheating, the turbine shaft surface cracked. Also, as the pressure steam was blown through a grille or sieve on to the turbine plates, the tremendous pressure blew fragments of sieve into the machinery. Several plates were damaged and were repaired locally. These two areas of damage was inspected by a Russian learned body who decided that the shaft was not dangerous and could be used further. It is said that there is a second turbine, also a BRUECKNER-KANIS model. 25X1 this second machine is of a different size 25X1 and different dimensions it will not be used. (f) Gears Gears were never used in this test assembly as they were only delivered in December 1951. These two sets of gears arrived they came from somewhere near ERFURT 25X1 25X1 of German origin. As soon as they arrived, one was taken for stripping down by the Russians. 25X1 One of the gears was to be incorporated in the assembly last job ____drawing ___a test arrangement incorporating the second gear as a reversing gear outside the test stand proper and together with its own water brake.

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them in LENINGRAD.

It should be stressed that the gears were never installed and as far as is known, no German engineer has had anything to do with

25X1

(g) Condenser

The condenser and the cooling chamber were by MAKO. The condenser was not satisfactory in the tests and the difficulty of separating CO₂ from H₂O was not overcome metal plates were being

25X1 25X1

inserted in the condenser as an aid to separation.

(h) Compressors

This was made by DRAEGERWERK, LUEBECK. As the gas and fresh water had not been started, the compressor was exhausting water along with the gas.

225X1

(j) Decomposition Chamber

Cast in the LEIPZICER GIESSEREI and finished by Wolff BUCKAU.

(k) Combustion Chamber

Made by Wolff BUCKAU.

(1) Vierstoffregler

Believed to be SIEMENS.

(m) Dreistoffschalter

Made by SCHULIANN.

(n) Dreistoff pumpe

By FRANKENTHAL or JAEGER.

(o) Glands

These were never water and steam tight; in every test sweet water was lost into the bilges in large amounts.

(p) Couplings

These were solid and made by Wolff BUCKAU.

(q) Plastic Bags

These were made in BITTERFELD and welded in the KUNSSTOFFSCHULE, HALLE.

(r) Expansion Chamber

At one time the Russians had the idea of inserting a bagful of steel balls about the size of marbles between the decomposition chamber and the combustion chamber. This was to reduce the heat on the light running tests. The Germans convinced them, for the time being at any rate, of the danger of this experiment and the idea was dropped.

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		25X1
General Information		7
		25X1
24. several submarines a all of small type about 300 tons and re	bout LENINGRAD, but sembled the German WEDDING.	they were 25X1
25. Asked about the factory "Fleisch earlier efforts to find out what was haknew the factory quite well and also road. In both these places there were no develo	ppening in LENINGRAD	25X1 25X1 25X1 25X1
26. Early in this report, a certain in the first to work in the shippard and we told to pack up his tools as he was goin Nothing was heard of him for two years camp believed to be in Siberia. With the that the interpreter detailed to take himmediately to the police and now he was	as an erector. Early in 1910 ng to a special assembly jol and then a postcard came from this postcard NATHAUS told him to MOSCOW had instead do	+9, he was o in MOSCOW. om a labour is friends
0.77	about the injudicious quest Vestern Zone of Germany. So om CLAUSEN. These letters a SEN's exhortations to STATES many, a land flowing with mi	tions and CATESNY always had SNY and his alk and 25X1
28. It has been noted in two or three has been concerned with a model submarin Indeed, at one time, it was thought that meaning in these rather childish reports was trying genuinely to build a clockwor anxiety will be readily appreciated when Germany wrote to him in LENINCRAD and as yet.	there may have been some to there may have been some to there was not, in fact, ok submarine for his children a repatriated acquaintance	nis son. idden and STATESNY n. His

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		25 X 1
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SCIENTIFIC ORDER OF BATTLE

(a) Establishments

SKB - SONDER KONSTRUKTIONS BUERO, LENINGRAD

This is a special office devoted to the development of WALTER machinery and is directly controlled by the Ministry of Shipbuilding of the USSR in MOSCOW. Its office and workshop are situated in LENINGRAD in the KRASNAYA ULITSA, west of the town, about one kilometre from the last bridge across the River NEVA and on the south bank.

(b) Personalities

TOTAL CLANT		
RUSSIAN		
Naval Col. ANTIPIN		Head of the SKB responsible for the contracts. 25X1
Naval Col. SLOTTOPOLSKI	- (Ý)	Head of the tech. dept. General knowledge of the entire installation. Blamed specialists for all shortages and defects.
Frau ROTHSTEIN		Liaison in all technical questions with the specialists. 25X1
Eng. MINOVITZKI (MINIOVITZKIY)		General knowledge of shipbuilding jobs (interpreter during the BLANKENBURG period).
Eng. STANKEVITSCH	-	Departmental manager. General knowledge of entire plant. 25X1
Eng. KOLOSOVSKY (KOLOSOVSKY)	-	ANTIPIN's deputy (organisation).
Naval Col. BRAHMANN		Probably head of the department for training naval personnel for the special installation.
SHIETKOV	-	Chief of personnel. Responsible for all personal questions of specialists. Head of interpreter service.
GERMAN		
Dr. Friedrich SZATECZNY	_	Not returned. Head of group. Redesign of

the scheme and overall description of the

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plant.

Dr. Friedrich SZATECZNY

25X1

Eng. Ernst MENSSEN

 Not returned. Designer with knowledge of all the apparatus of the installation (new design of a piston 4-material pump).

Dipl. Ing. Eberhard TROMPKE

- Dealt with thermo-dynamic jobs (gas-steam-mixture charts).

Eng. Herbert GRIEBSCH

- General design. Pipelines, foundations, remote control, decomposer.

Eng. Ernst KEPPEL

 General design, pipelines, 3-material switches, insulation.

Eng. Wilhelm SCHUMACHER

General design, pipelines, combustion chamber. Wendenschloss.

Otto KRAGE

- Assembly direction.

Obermeister Paul DETTKE with son Guenther

- Senior foreman.
Assembly of fittings and apparatuses with son Egon.

Obermonteur Jup NATHAUS

- Senior fitter. Supervised assembly of the combustion chamber of the WALTER propulsion unit. Spent most of his time for 15 months in the LENINGRAD shipyard. In Oct. 49 disappeared without trace. In Summer 51 wrote from a punishment camp in SIBERIA reporting that he had been sentenced to 5 years.

Alfred WEISSENBERG

- Lubricating oil pipeline, pipe systems, machine erection.

Frl. Karla WIRTH

- Draughtswoman.



